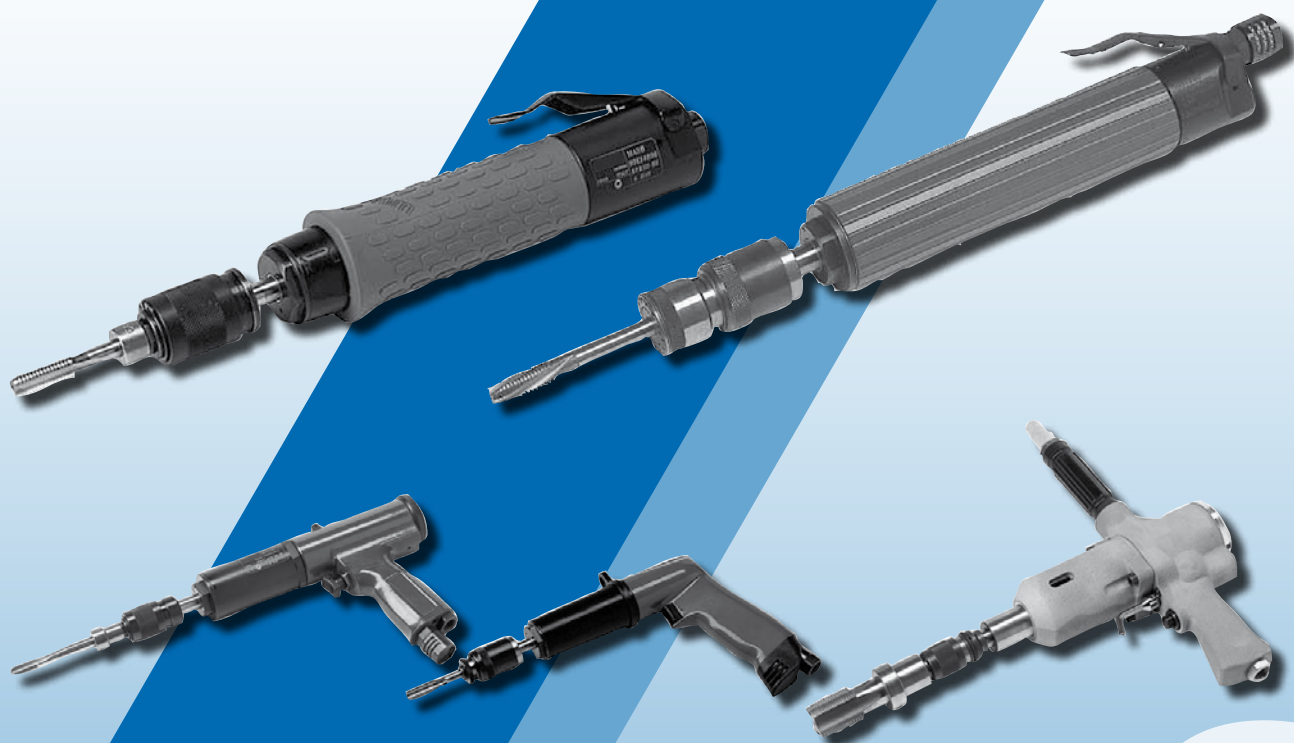


# THREAD CUTTER

**BAHCO**  
DORTMUND



**THREAD CUTTER  
SERIES MA**

**BAHCO**

**Quick and cost-effective: The optimal Solution for many work applications.**

For quick and easy threading by hand with machine taps, at high quality standard.

Cutting force up to 18 mm.

Perfect balance between performance and weight, good handling for multiple applications.



Type	Type of Tapping Machines	Handle	Max. Power of the Tap	Free speed rpm		Switching on		Reversibility	Weight	Dimensions mm	Air consumption	Noise level	Vibrations
	Order-No.			Type	Ø mm	Stroke	Reverse						
MAS6	134610106	↓	6	1000	1700	↓	↻	0.980	40x240	9	74	< 2.5	
MAS6B	134612106	↓	6	1000	1700	↓	↻	0.980	40x240	9	74	< 2.5	
MAS8	134610108	↓	8	500	800	↓	↻	0.980	40x240	9	74	< 2.5	
MAS8B	134612108	↓	8	500	800	↓	↻	0.980	40x240	9	74	< 2.5	
MAY10	136309028	↓	10	450	930	↓	↻	1.820	46x335	11	78	< 2.5	
MAY10B	136309026	↓	10	450	930	↓	↻	1.870	46x330	11	78	< 2.5	
MAY12	136309016	↓	12	220	470	↓	↻	1.820	46x335	11	78	< 2.5	
MAY12B	136309031	↓	12	220	470	↓	↻	1.870	46x330	11	78	< 2.5	

# TECHNICAL DATA



Type	Order.-No.	Type of Tapping Machines	Handle	Max. Power of the tap	Free speed rpm	Switching on	Reversibility	Weight	Dimensions mm	Air consumption	Noise level	Vibrations
Type	Order.-No.	Type	Ø mm	Stroke	Re-verse	Type	Type	kgs	Ø x l x h	l/s	dB(A)	m/sec
MASE6P	134610506		6	1000	1700			1.000	38x230x155	9	78	< 2.5
MASE6PB	134612506		6	1000	1700			1.000	38x230x155	9	78	< 2.5
MASE8P	134610508		8	500	800			1.000	38x230x155	9	78	< 2.5
MASE8PB	134612518		8	500	800			1.000	38x230x155	9	78	< 2.5
MAY10P	136310510		10	450	930			2.080	46x289x147	11	78	< 2.5
MAY10PB	136312510		10	450	930			2.130	46x289x147	11	78	< 2.5
MAY12P	136310512		12	220	470			2.080	46x289x147	11	78	< 2.5
MAY12PB	136312512		12	220	470			2.130	46x289x147	11	78	< 2.5
MAO16P	137210116		16	470	470			4.000	65x305x360	14	91	< 2.5
MAO18P	137210118		18	140	140			4.580	65x335x360	14	91	< 2.5

**Tap holder „Standard“**



Dimensions of the tap			Order-No.	Dimensions of the tap		
Shaft-Ø mm	□ drive Kant's four			Shaft-Ø mm	□ drive Kant's fou	Order-No.
2.8	2.1		655211028	8	6.2	655621080
3	2.4		655241030	8.5	7	655701085
3.5	2.7		655271035	9	7	655701090
4	3		655301040	9.4	7	655701094
4.5	3.4		655341045	10	8	655801101
5	3.8		655381050	11	9	655901110
6	4.9		655491060	12.1	9.1	655911121
6.3	5		655501062	14.1	11.1	655111141
6.5	4.9		655491065	16.2	12.3	655010160
7	5.5		655551070	18.2	14.8	655900182
7.3	5.5		655551073			

## Quick change adapters with safety clutch



### For MAS...B, MASE...PB

Dimensions of the tap		Order-No.
Shaft-Ø mm	□ drive Kant's four	
2.8	2.1	WES0B/M2
3.5	2.7	WES0B/M3
4.5	3.4	WES0B/M4
6	4.9	WES0B/M5
6	4.9	WES0B/M6
8	6.2	WES0B/M8

### For MAY...B, MAY...PB

Dimensions of the tap		Order-No.
Shaft-Ø mm	□ drive Kant's four	
2.8	2.1	WES1B/M2
3.5	2.7	WES1B/M3
4.5	3.4	WES1B/M4
6	4.9	WES1B/M5
6	4.9	WES1B/M6
8	6.2	WES1B/M8
10	8	WES1B/M10
9	7	WES1B/M12
11	9	WES1B/M14

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All information subject to change without further notice.  
No responsibility is taken for the correctness of the named specifications.