

# FR

**BAHCO**  
DORTMUND



## **SAND RAMMER SERIES FR**

Molding sand rammers are powerful, yet easy for a travel range of 50 mm to 127 mm. The molding sand rammers are perfect for pounding the sand for molds in ferrous and non-ferrous foundries.

# BAHCO

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Type	Beats	Piston-dia. Ø	Stroke	Tamp. foot - dia. Ø	Total length	Weight	Air con. (under load)	Comp. air connection	Hose width	
									mm	Inch
<b>Starting safety lever</b>	<b>Hz</b>	<b>mm</b>	<b>mm</b>	<b>mm</b>	<b>mm</b>	<b>kgs</b>	<b>m³/min</b>	<b>BSP</b>	<b>mm</b>	<b>Inch</b>
FR-18B-2F	30	18,0	50	41	390	1,5	0,40	¼	9,5	¾
FR-22B-2F	17	18,0	64	51	465	3,0	0,50	¾	9,5	¾
FR-25B-2F	13	25,4	83	67	630	5,5	0,70	¾	12,7	½
FR-18L-2F	30	18,0	50	41	542	2,0	0,40	¼	9,5	¾
FR-22L-2F	17	22,0	64	51	614	3,3	0,50	¼	9,5	¾
FR-25L-2F	13	25,4	83	67	1038	6,0	0,70	½	12,7	½
FR-32-2F	12	32,0	127	75	1123	10,0	0,80	½	12,7	½

Delivery incl. tamping foot