

BLIND RIVET SETTING TOOL

BAHCO
DORTMUND



**BLIND RIVET SETTING
TOOL SERIES XT206**

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XT206 provides unique process control to ensure that the rivet is always assembled with the correct stroke length entered by the operator. The process stops if any deviation is detected. Because the rivet is assembled with the force determined by the application, the tool will only use the exact amount of force necessary. This power-saving automation is one of the features making the tool highly reliable and means that minimum maintenance is required.

The components of this well-balanced tool are made of highly durable aluminium and steel. These specially selected materials combine strength and low weight to minimize strain on the operator.

The operator assembles the rivet using one trigger mechanism. Threading off is automatic. The stroke length can be simply adjusted to achieve optimum heading, which gives the end-result the right strength.

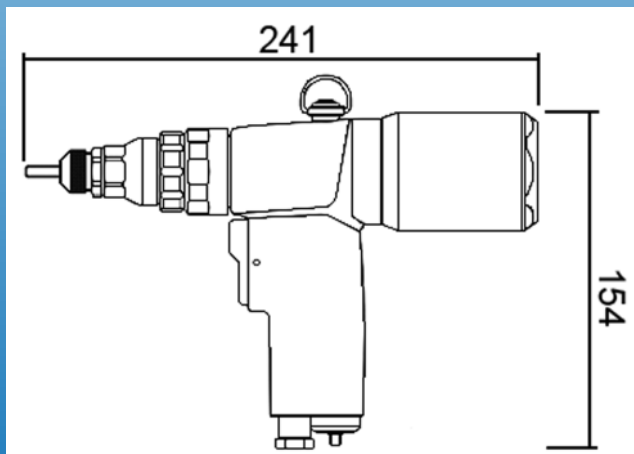
Technical data

Working pressure	5 - 7 bar
Pull force (at 6 bar)	10 kN
Stroke	0 - 4 mm
Cycle time	< 2.0 sek.
Noise level	< 75 dB (A)
Delivered ready equipped for:	M4 - M5 - M6
Weight	1.3 kgs
Height	154 mm
Length	241 mm

Blind rivet nut

Material	M3	M4	M5	M6	M8	M10
Steel	X	X	X	X		
Aluminium	X	X	X	X	X	
Stainless steel	X	X	X			

X = Recommended working range



All information subject to change without further notice.
No responsibility is taken for the correctness of the named specifications.