

BLIND RIVET NUT SETTING DEVICE

BAHCO
DORTMUND



BLIND RIVET NUT SETTING DEVICE SERIES XT 912

Easy-to-use assembly tool for blind rivet nuts

BAHCO



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Dimensions

Technical Data	Weight kg	Work.- pressure bar	max. stroke mm	Pull Force kN	Noise - level dB(A)	Cycle time sec.	Length mm	Height mm
XT912	2.2	5.5 - 7	6	30 (at 6 bar)	< 75	< 2.5	354	168

Dimensions

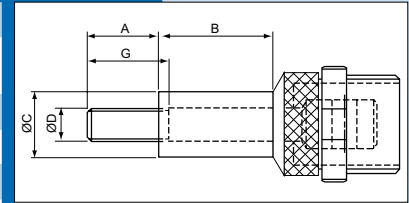
Working range XT912 Material	M4	M5	M6	M8	M10	M12
Steel	X	X	X	X	X	X
Aluminium	X	X	X	X	X	X
Stainless steel	X	X	X	X	X	X

X = Recommended working range

Mandrels and Mouthpieces XT912

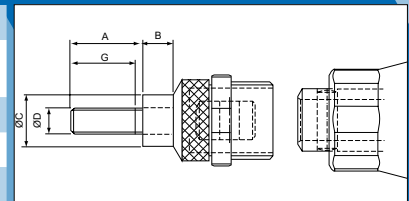
D Ø mm	Mandrels	Mouth-piece	A	B	C	G
M 3	2111-3	2112-3	8-14	26	10	17
M 4	2111-4	2112-4	7-13	26	10	17
M 5	2111-5	2112-5	8-14	26	11	20
M 6	2111-6	2112-6	10-16	27	13	20
M 8 *	2111-8	2112-8	12-18	28	16	20
M10 *	2111-10	2112-10	14-20	28	18	20
M12 *	2111-12	2112-12	16-22	27	20	20

* = included in delivery of XT912



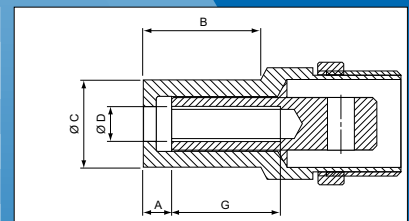
Mandrels and Mouthpieces XT912

D Ø mm	Mandrels	Mouth-piece	A	B	C	G
M 3	11685-3	11713-3	4-10	7	10	15
M 4	11685-4	11713-4	7-13	7	10	20
M 5	11685-5	11713-5	10-16	7	11	20
M 6	11685-6	11713-6	15-21	8	13	20
M 8	11685-8	11713-8	17-23	9	16	20
M10	11685-10	11713-10	20-26	9	18	20
M12	11685-12	11713-12	20-26	8	20	20



Withdrawal sleeves and Mouthpieces XT912

D Ø mm	With- drawls	Mouth- piece	A	B	C	G
M 4	4331-4	4330-4	5.5-11.5	27	20	25
M 5	4331-5	4330-5	5.5-11.5	27	20	25
M 6	4331-6	4330-6	5.5-11.5	27	20	25
M 8	4331-8	4330-8	5.5-11.5	27	20	25



Dimensions in mm

All information subject to change without further notice.
No responsibility is taken for the correctness of the named specifications.