

XT

BAHCO
DORTMUND



SETTING TOOL SERIES XT912

Easy-to-use assembly tool for blind rivet nuts

XT912 provides unique process control to ensure that the rivet is always assembled with the correct stroke length entered by the operator. The process stops if any deviation is detected. Because the rivet is assembled with the force determined by the application, the tool will only use the exact amount of force necessary. This power saving automation is one of the features making the tool highly reliable and means that minimum maintenance is required.

The components of this well balanced tool are made of highly durable aluminium and steel. These specially selected materials combine strength and low weight to minimize strain on the operator.

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Technical Data	Weight kgs	Work.-pressure bar	max. stroke mm	Pull Force kN	Noise - level dB(A)	Cycle time sec.	Length mm	Height mm
XT912	2.2	5.5 - 7	6	30 (bei 6 bar)	< 75	< 2,5	354	168

Workspace XT912 Material	M4	M5	M6	M8	M10	M12
Steel	X	X	X	X	X	X
Aluminium	X	X	X	X	X	X
Stainless steel	X	X	X	X	X	X

X = Recommended working range

Mandrels and Mouthpieces XT912

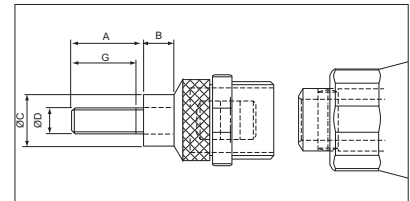
D Ø mm	Mandrels	Mouth-pieces	A	B	C	G
M 3	2111-3	2112-3	8-14	26	10	17
M 4	2111-4	2112-4	7-13	26	10	17
M 5	2111-5	2112-5	8-14	26	11	20
M 6	2111-6	2112-6	10-16	27	13	20
M 8 *	2111-8	2112-8	12-18	28	16	20
M10 *	2111-10	2112-10	14-20	28	18	20
M12 *	2111-12	2112-12	16-22	27	20	20

* = included in delivery of XT912



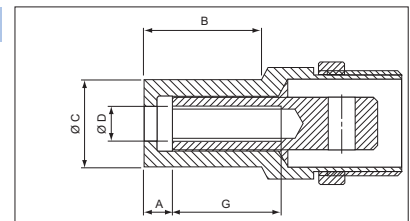
Mandrels and Mouthpieces XT912

D Ø mm	Mandrels	Mouth-pieces	A	B	C	G
M 3	11685-3	11713-3	4-10	7	10	15
M 4	11685-4	11713-4	7-13	7	10	20
M 5	11685-5	11713-5	10-16	7	11	20
M 6	11685-6	11713-6	15-21	8	13	20
M 8	11685-8	11713-8	17-23	9	16	20
M10	11685-10	11713-10	20-26	9	18	20
M12	11685-12	11713-12	20-26	8	20	20



Withdrawal sleeves and Mouthpieces XT912

D Ø mm	Withdrawal	Mouth-pieces	A	B	C	G
M 4	4331-4	4330-4	5.5-11.5	27	20	25
M 5	4331-5	4330-5	5.5-11.5	27	20	25
M 6	4331-6	4330-6	5.5-11.5	27	20	25
M 8	4331-8	4330-8	5.5-11.5	27	20	25



Dimensions in mm